

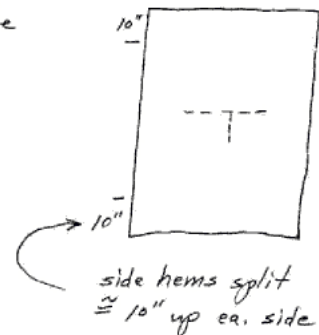
Private's Shirt

By J. Bender, The Frontier Army Living History Association. Fort Leavenworth, Kansas

The instructions below are the additional modifications to the basic shirt shown in The Book of Buckskinning II and other references for the common 18th & 19th century

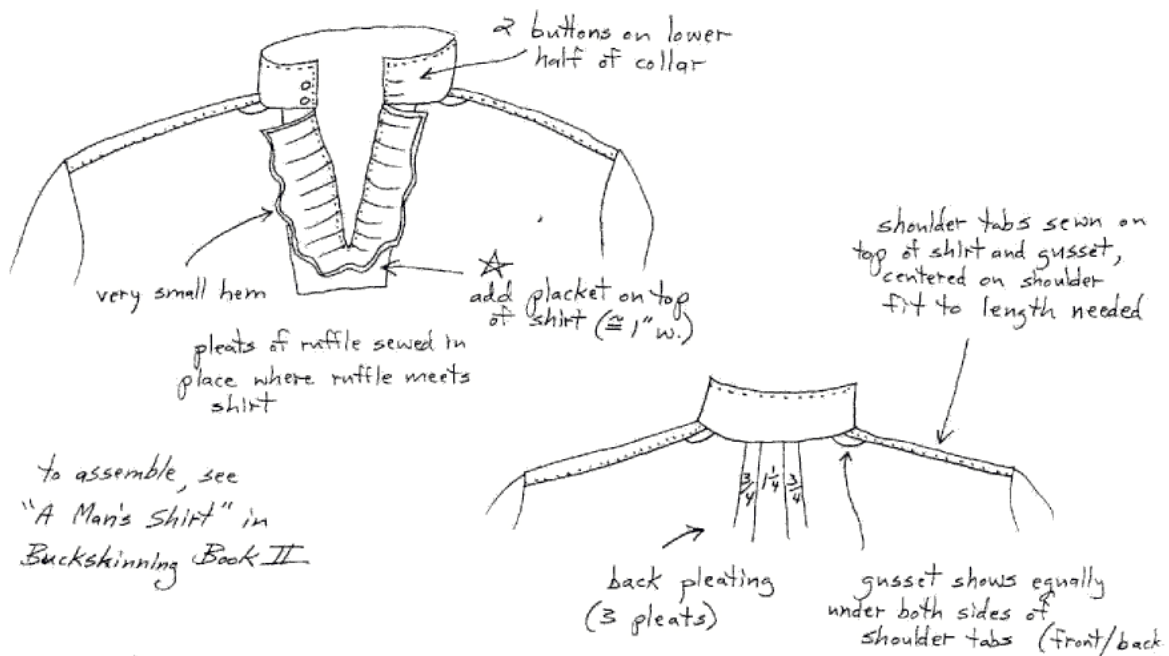
"Brown" Linen Shirt with Ruffle

- Cuff Gusset $2\frac{1}{4} \times 2\frac{1}{4}$ (2) folded into triangle
- Neck Gusset $3\frac{3}{4} \times 3\frac{3}{4}$ (2) folded into triangle
- Shoulder Tabs $12\frac{1}{2} \times 2\frac{1}{2}$ (2)
- Underarm Gusset 6×6 (2) folded into triangle
- Cuff $10\frac{1}{4} \times 4$ (2)
- Collar $19 \times 8\frac{1}{4}$ (1)
- Sleeve 20×20 (2)
- Body 33×72 (1)
- Ruffle - White Cotton 27×3 (1) all one piece



- 2 buttons on collar ($\frac{1}{2}$ " bone)
- 2 pairs cuff links on sleeves - make out of 2 buttons tied together

Placket - cut and hem to fit approx. 1" wide around shirt neck opening



to assemble, see "A Man's Shirt" in Buckskinning Book II

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